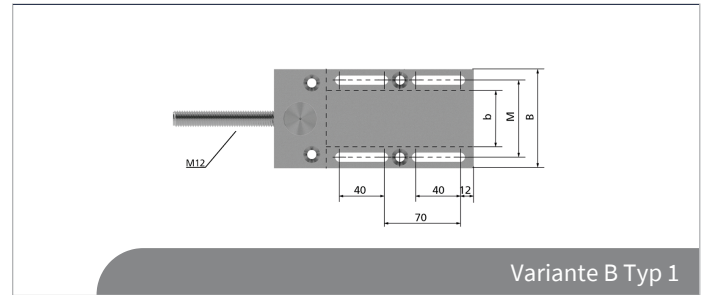


Variante B Typ 1



Variante B Typ 1

belt width b	Belt type	B [mm]	L [mm]	M [mm]	m_1 [mm]	a [mm]	c [mm]	h	H [mm]
50	AT10 MOV	90	180	70	20.5	-	-	19.8	32
50	ATL10	90	180	70	20.5	-	-	19.8	32
50	ATS15	90	180	70	20.5	-	-	19.38	32
50	BATK15	90	180	70	20.5	-	-	19.58	32
50	T20	90	180	70	20.5	-	-	19.08	32
50	AT20	90	180	70	20.5	-	-	19.08	32
50	ATL20	90	180	70	20.5	-	-	18.68	32
50	AT15 MOV	90	180	70	20.5	-	-	19.38	32

Mounting instructions	belt width b=50 mm					
	belt width b=25 mm	belt width b=32 mm	belt width b=75 mm	belt width b=100 mm	belt width b=150 mm	
Pre-assembly screws (SW=wrench size across flats)	-	-	Countersunk head screws ISO 10642, 2xM8 - 8.8 zincd (SW5) and 2xM10 - 8.8 (SW6)	-	-	-
Recommend tightening moment of the pre-assembly screws MA	-	-	8 Nm for M8, 17 Nm for M10	-	-	-
Fastening screws	-	-	Cheese head screws ISO 4762, 4xM8 - 8.8 (SW6)	-	-	-
Recommend tightening moment of the fastening screws MA	-	-	34 Nm	-	-	-
Tightening moment for generation of tension force MA	-	-	34 N of Cheese head screws in the long hole	-	-	-
Admissible force of the tension plates Fadm	-	-	72800 N	-	-	-